

Integral cutting oil. Technical Data Sheet. Page 1 of 1 28/07/2015

## meccanocar 411 00 15225-2873-Integral cutting oil

## Description

Cutting oil, white color, odorless, paraffinic, with excellent natural properties.

Its fluidity makes it particularly suitable for the machining of mechanical pieces in aluminum and its alloys and metal yellow. Shown in cutting operations such as drilling, milling, etc.

Its features make it usable with profit even in the operations of blanking and molding.

## Chemical and physical properties

Colour: straw yellowAppearance: clear liquid

Viscosity at +40°C: ASTM D 445, 10-15 cSt

Specific gravity: ASTM D 1298, 0,8-0,880 Kg/dm3

➤ Pour point: ASTM D 97, <= -1/2°C</p>

Chrome: absentSulfur: absent

